## Abstract

The physical states of water and its freezing behaviour in shelled corn during subzero drying were determined by using <sup>2</sup>H NMR and <sup>1</sup>H MRI techniques. In this context, the 2H NMR spin–lattice relaxation times ( $T_1$ ) and spin–spin relaxation times ( $T_2$ ) of water in corn were measured. The relaxation times were found to decrease with decreasing temperature. The results revealed that there were two main water components in corn of >30% wb (wet basis) with long and short  $T_1$ . Both components exhibited minima around -20 °C. In more dehydrated corn (18.6% wb) only a single water component, with short  $T_1$  and  $T_2$  was observed. <sup>1</sup>H MRI images revealed the location of water and its freezing behaviour in different areas.