

Title Study on kinetics of browning reaction for coffee beans  
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### Abstract

Roasting of coffee beans induces browning through complicated reactions. Although certain reactions such as the caramelization of sucrose and the Maillard reaction have been discussed for a long time, details of chemical structure and formation process of the brown pigments are not well known. The objectives of this study are to evaluate the Arrhenius relationship of roasting indicators and to find the most suitable indicator. Roast degrees were estimated by color difference ( $\Delta E$ ) and brightness difference ( $\Delta L^*$ ) of ground beans, those of extract, and absorbance difference at 400 nm ( $\Delta A_{400}$ ) of the extract between green or preheated and roast beans. Roasting temperature of coffee beans were varied from 100 °C to 240 °C. We assumed that the amount of browning precursor residue ( $S_c$ ) was estimated from the amount of accumulated brown pigments and saturated roast degree. Based on this assumption, we calculated correlation coefficient  $R_{2a}$  from the relation between heating time and  $S_c$  at each temperature, and  $R_{2b}$  from another relation between heating temperature and consumption rate of the browning precursor. The coefficients calculated from the  $\Delta E$  of the ground beans were  $R_{2a}=0.95$  and  $R_{2b}=0.97$ . The relation curve from  $\Delta L^*$  between the preheated and roast ground beans also showed high linearity with the value of  $R_{2a}=0.96$  and  $R_{2b}=0.90$ . But, the other curves from the extracts showed poor relationships; calculated values were  $R_{2a}=0.63$  and  $R_{2b}=0.41$  from  $\Delta E$  between the green and roast beans. From these results, we conclude that  $\Delta E$  of the ground beans could be described by first-order kinetics.