

**Title** Perforation-mediated modified atmosphere packaging. Part II. Implementation and numerical solution of a mathematical model

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### **Abstract**

The present article describes the numerical implementation of a space-and-time dependent mathematical model of perforation-mediated modified atmosphere packaging for respiring commodities as Part II of a study in which the mathematical model is described in Part I. The model includes species transport of CO<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, and O<sub>2</sub> through the Maxwell–Stefan equations, velocity and pressure through Darcy's law and the Navier–Stokes equations, and temperature of the gas mixture and the commodity through the energy equation. Numerical solutions of the coupled system of equations were obtained using the finite-element method. To illustrate the capabilities of the general approach, simulations of a package of strawberries have been presented, for which experimental results are available in the literature. Comparison of the measurements and the model predictions were fair, considering the uncertainty of the available information. The sensitivities of the solution to the respiration rate model, respiration rates, porosity, package aspect ratio, relative humidity, transpiration coefficients, storage temperature, CO<sub>2</sub> solubility and volume of ambient storage area considered were examined. The steady-state concentrations of O<sub>2</sub> and CO<sub>2</sub> in the package were found to be very sensitive to the value of respiration rate, but much less so to changes of other input parameters within the ranges considered. The steady-state commodity temperature depended on the aspect ratio of the package. Including the CO<sub>2</sub> solubility in the commodity did not affect the steady-state gas concentrations, but it increased the time required for the CO<sub>2</sub> concentration to reach equilibrium in the package. It was shown that neglecting the ambient space beyond the perforation overpredicted the steady-state O<sub>2</sub> concentration. Approximately 80% of the resistance to diffusion was found to occur within the perforation, with the remainder equally divided between the spaces beyond each end of the perforation.